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MoS$_2$ embedded nanowires formed in a transition-metal dichalcogenide (TMDC) layered semiconductor of Mo$_{1-x}$W$_x$S$_2$ alloy grown by chemical vapor deposition (CVD) on graphite were observed for the first time. Three nanowires radiated outward from the center of each triangular Mo$_{1-x}$W$_x$S$_2$ island to its three corners, suggesting that they were formed during the growth process. The bandgap energy in the wires was 2.38 eV, 0.03 eV narrower than the average bandgap energy in the region surrounding the nanowire. The observed results suggest the possibility of designing embedded nanostructures in a TMDC by controlling the growth conditions, which should lead to further advances in TMDC materials for the development of new types of devices. © 2017 The Japan Society of Applied Physics.

1. Introduction
Monolayer transition-metal dichalcogenides (TMDCs), consisting of a transition-metal atomic layer (e.g., W or Mo) sandwiched by two chalcogen atomic layers (S, Se, and Te), have been attracting considerable attention because of their excellent electrical and optical characteristics for applications.1–9 They are chemically stable and their bandgap energy varies in the visible-light range (for example, MoS$_2$: 2.4 eV,10 WS$_2$: 2.7 eV11). To increase the applicability of their characteristics, tunability of the bandgap energy is a key factor and strongly desired. Recently, this requirement has been realized by the growth of Mo$_{1-x}$W$_x$S$_2$ and Mo$_{1-x}$W$_x$Se$_2$ alloys, for which the bandgap energy has been confirmed to be tunable via their compositional ratios.12–15 The formation of heterostructures using these alloys has enabled tunable band alignment.16–18

For the further development of these promising materials, the fabrication of nanostructures is the next target. For III–V and other compound semiconductors, metal organic chemical vapor deposition (MOCVD) and molecular beam epitaxy (MBE) are well-established growth methods for producing highly functional devices based on the fabrication of quantum structures such as quantum wells, quantum wires, and quantum dots.19–21 To utilize such characteristics of alloys in TMDCs, a deeper understanding of their growth mechanism is urgently required. Here we present the results of a scanning tunneling microscopy/spectroscopy (STM/STS) study on the growth process of Mo$_{1-x}$W$_x$S$_2$, in which the formation of MoS$_2$ embedded nanowires was observed for the first time.

2. Sample preparation
Figure 1 shows a schematic illustration of the sample preparation. Mo$_{1-x}$W$_x$S$_2$ was formed on kish graphite (Covalent Materials) by high-temperature CVD.22 The graphite was mechanically exfoliated on a quartz substrate using Nitto tape (SPV-224). The substrate was placed in a quartz tube (3 cm diameter, 100 cm length) with WO$_3$ powder (Aldrich, 99% purity, 0.2 mg), MoO$_3$ powder (Aldrich, 99% purity, 0.2 mg), and sulfur flakes (Aldrich, 99.99% purity, 2 g). The quartz tube was then filled with Ar gas at a flow rate of 100 cm$^3$/min. The temperature of the substrate and the WO$_3$ and MoO$_3$ was gradually increased to the growth temperature (1100 °C) over 60 min using an electrical furnace. When the substrate temperature reached the set value, the sulfur was heated at 200 °C for 15–30 min using another electrical furnace to supply sulfur vapor to the substrate. After the growth, the quartz tube was immediately cooled using an electric fan.

3. Characterization of the sample
First, compositional analysis was carried out using Raman spectroscopy (RS). Figure 2 shows secondary electron microscope (SEM; acceleration energy of 0.8 keV) images of Mo$_{1-x}$W$_x$S$_2$ alloy samples formed on kish graphite and the Raman spectra obtained from a triangular island. The shape of the islands depends on the Mo+W : S ratio in the vapor and the temperature;23) and equilateral triangular islands with threefold symmetry of the lattice were grown under the present conditions. Multilayered islands were brightly imaged and the dark area outside the islands corresponds to the graphite substrate. As shown in Fig. 2(b), the island comprises a small equilateral triangle surrounded by a slightly larger one. As previously studied, the inner equilateral triangular area is not a second layer but an area of Mo-rich Mo$_{1-x}$W$_x$S$_2$ alloy surrounded by an area of W-rich alloy corresponding to the larger triangle, i.e., a heterostructure of W-rich and Mo-rich Mo$_{1-x}$W$_x$S$_2$ alloys is formed.14,16 As indicated in Fig. 2(b), a rodlike nucleus existed near the center of each Mo-rich area.

Figures 2(c) and 2(d) show Raman spectra obtained for the pure MoS$_2$ and WS$_2$, and Mo$_{1-x}$W$_x$S$_2$ alloy formed on
graphite, respectively. The sample was excited by a laser with a wavelength of 532 nm and spot size of 1 µm at room temperature. The peaks for the pure MoS2 (405 cm⁻¹) and WS2 (419 cm⁻¹) are assigned to A₁g in Fig. 2(c), and it has been reported that the Raman spectra of monolayer Mo₁₋ₓWₓS2 alloys exhibit three characteristic peaks in the region from 350 to 420 cm⁻¹, which are assigned to the WS2-like E', MoS2-like E', and A₁ modes in order of increasing frequency. The frequency of the A₁ mode increases almost linearly with increasing W concentration from the value for the A₁ mode of pure MoS2 to that for WS2. Therefore, from the observed positions of A₁ for the MoS2-like (409 cm⁻¹) and WS2-like (419 cm⁻¹) peaks, the component ratio of x was estimated to be 0.3 (Mo-rich area) and 0.9 (W-rich area), respectively, where the value of 0.3 is in good agreement with that obtained in our previous paper.

4. STM/STS analysis

Figure 3(a) shows an STM image of a Mo₁₋ₓWₓS2 heterostructure formed on graphite. A Mo-rich triangular structure is surrounded by a W-rich area. As shown by the cross section in Fig. 3(b), the heights of the islands are ∼0.6 and ∼0.8 nm for the W-rich and Mo-rich areas, respectively, which are in good agreement with the height of a monolayer of Mo₁₋ₓWₓS2 (0.6 nm). The observed difference of 0.2 nm for the Mo-rich area originates from the higher local density of states (LDOS) in this area. As shown in the previous paper, we counted Mo and W atoms using high-resolution STM images of the same sample. The average Mo : W ratio was 1 : 9 for a W-rich area and 7 : 3 for a Mo-rich area in good agreement with the results obtained by Raman measurement in this work.

As shown in Figs. 3(c) and 3(d), three wires with nanoscale width radiated outward from the nucleus in the triangular island to its three corners, as schematically shown in the inset of Fig. 3(d) and in Fig. 3(e). These characteristics were observed for all the islands. Figure 4(a) shows an STM image of a nanowire including its surrounding area. As described above, the average Mo : W ratio in the Mo-rich area was 7 : 3 according to the result of Raman measurement (averaged over an area of ∼1 µm²). As shown in Fig. 4(a), however, there are nanoscale domains with different brightnesses in the area surrounding the nanowire, which correspond to Mo₁₋ₓWₓS2 areas with different values of x, namely, the alloy was not uniformly formed at the nanoscale. Figure 4(b) shows a high-resolution image of a nanowire, in which each atom in the nanowire is clearly imaged. Since Mo and W atoms are respectively imaged as bright and dark areas in Mo₁₋ₓWₓS2 alloy, the central area in the nanowire, where all atoms are imaged as bright areas, is considered to be pure MoS2. As shown in our previous paper, the electronic structure of a Mo-rich/W-rich area is strongly influenced by the Mo/W composition in the surrounding areas, which is considered to produce the variation in the brightness in the nanowire. In fact, the wide part of the nanowire, which is surrounded by a larger Mo-rich area, is observed to be brighter.

These nanowires are considered to show the growth trajectory of the corner of the island. Namely, the Mo-rich area is grown from both ends of the nucleus. Since the growth nucleus has a rod shape, the starting point of nanowire growth is not located at the center of the Mo-rich area. However, since a metal-terminated edge (Mo or W) is stable, the island becomes an equilateral triangle, which is considered to be pure MoS2. As shown in our previous paper, the electronic structure of a Mo-rich/W-rich area is strongly influenced by the Mo/W composition in the surrounding areas, which is considered to produce the variation in the brightness in the nanowire. In fact, the wide part of the nanowire, which is surrounded by a larger Mo-rich area, is observed to be brighter.
For comparison, a spectrum obtained in the W-rich area is also shown (green), for which the bandgap energy was 2.73 eV and close to the value for pure WS$_2$ (2.74 eV). Since the bandgap energy markedly changes with the shift of the conduction band edge in the Mo-rich area,$^{16}$ a magnification of the conduction band edge is shown in a logarithmic plot in Fig. 4(d) to show the shift clearly. The bandgap energy in the wires was about 2.38 eV, close to the value for pure MoS$_2$ (2.4 eV) as expected, and 0.03 eV less than the bandgap energy averaged over the region surrounding the nanowire. Here, the conduction band edge $E_{\text{CBM}}$ and the valence band edge $E_{\text{VBM}}$ were determined using the bias voltages at which the signal became higher than the noise level. The difference in the bandgap is less than that obtained in our previous paper, 0.075 eV, because measurement was carried out in Mo and W areas in Mo$_{1-x}$W$_x$S$_2$ in the previous paper. To obtain a

Fig. 4. (Color online) (a) Wide-range STM image of a MoS$_2$ wire formed in a Mo-rich area ($V_s = 0.7 \text{ V, } I_t = 100 \text{ pA}$). (b) High-resolution image of a MoS$_2$ wire and the cross section along the blue line in the image ($V_s = 1.5 \text{ V, } I_t = 300 \text{ pA, 80 K}$). (c) Spectra obtained from above a MoS$_2$ wire and the surrounding area (Mo-rich area). A spectrum obtained over a W-rich area is also shown for comparison. (d) Enlargement of part of (c) showing the conduction band edge. The horizontal dashed line indicates the threshold where the effective signal is higher than the noise level.
larger shift in the bandgap energy to make the nanowire more applicable, a larger value of $x$ such as 0.9 is required.

5. Simulation

To determine the mechanism of the nanowire growth process in more detail, a simple simulation was carried out. Figures 5(a)–5(c) show the schematic structures used for the simulation. A pair of Mo atoms in a triangular MoS$_2$ structure were replaced by two W atoms, as indicated by two red circles in each diagram. The simulation was carried out using Atomistix ToolKit with the Perdew–Burke–Ernzerhof (PBE) exchange interaction potential for the generalized gradient approximation (GGA). A double-$\zeta$ base was used for all atoms and the cutoff energy was set to 100 Ry. The relative difference in the total energy with the change in the position of W atoms is shown in Fig. 5(d). The fact that the total energy decreases as the structure changes from (a) to (c) suggests the preferential adsorption of W atoms at the edges away from the corner of the triangular MoS$_2$ crystal. The distance moved by W atoms is considered to depend on the growth conditions, such as the temperature and the composition of the Mo/W vapor. This could lead to the formation of a MoS$_2$ wire with a certain width (about 3 nm in this experiment) during the growth of Mo$_{1-x}$W$_x$S$_2$ alloy. More detailed simulations using molecular dynamics, for example, with a more realistic size are necessary to obtain further understanding of the formation of a MoS$_2$ wire.

6. Summary

MoS$_2$ embedded nanowires formed in a transition-metal dichalcogenide (TMDC) layered semiconductor of Mo$_{1-x}$W$_x$S$_2$ alloy during its growth by chemical vapor deposition (CVD) on graphite were observed for the first time. The bandgap energy in the wires was about 2.38 eV, 0.03 eV narrower than the average bandgap energy in the region surrounding the nanowire. The observed results suggest the possibility of designing nanostructures in a TMDC by controlling the growth conditions, which should lead to the development of new types of devices.

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